Tuesday, 4/4/2006 1:27:11 PM Date: Kim Johnston User: **Process Sheet Drawing Name** : WEB : CU-DAR001 Dart Helicopters Services Customer **Job Number** : 26490 : 10498 **Estimate Number** : D2739 **Part Number** AIU: P.O. Number S.O. No. :NIA : D2739 REV C **Drawing Number** : 4/4/2006 This Issue : N/A : NC Project Number Prsht Rev. : NIA : LANDING GEAR Type **Drawing Revision** First Issue : 26385 Material **Previous Run** : 4/17/2006 Qty: 4 Um: Each **Due Date** Written By Checked & Approved By Comment 06-03-21 As Per Rev C JLM Est Rev: D **Additional Product** Job Number: Description: **Machine Or Operation:** Seq. #: Extrusion 'I Beam' thin D26005108 1.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Extrusion 'I Beam' thin Qty Part Number Description Batch Web & 24410 1 D2600-5 LANDING GEAR 1 2.0 Comment: LANDING GEAR RESOURCE 1 06-05-08 1-Cut D2600-5 to length as per Dwg D2739. 2-Drill pilot holes in web using drilling Jig DT8162 as per Dwg D2739 3-Use uni-bit to open holes to finish size as per Dwg D2739. 4-Bevel Fwd ends (1" max) of extrusion and Deburr holes and ends. ack lead-free paint pen to write the part numb INSPECT WORK TO CURRENT STEP QC5 Comment: INSPECT WORK TO CURRENT STEP

Dart Aerospace Ltd

Dail Ae	TUSPACE	Liu							
W/O:		W	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
				1					
								.· .	
				į.					
Part No:		PAR #: Fault Cat	egory:	_ NCR: Yes	No) DQ		Date:	-18518j	
				QA:	N/C Closed	d:	_ Date:	·····	
		MODIZ ODE	DED NON CONFORM	ANOE INO	D\				

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
	STEP	Description of NC		Corrective Action Section B							
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
		,									
		}				:					
		i									
								Ę			
	-										

NOTE: Date & initial all entries

Date: Tuesday, 4/4/2006 1:27:11 PM Kim Johnston User: **Process Sheet Drawing Name: WEB** Customer: CU-DAR001 Dart Helicopters Services Job Number: 26490 Part Number: D2739 Job Number: Description: Seq. #: **Machine Or Operation:** HAND FINISHING RESOURCE #1 HAND FINISHING1 4.0 Comment: HAND FINISHING RESOURCE #1 06-09-08 Acid etch and Alodine as per QSI 005 4.1 INSPECT POWDER COAT/CHEMICAL CONVERSION 5.0 QC3 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION 6.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 4 7.0 M deros-09 Comment: DOCUMENT CONTROL Inspection Level 21 Job Completion

Dart Aerospace Ltd

W/O:		WORK ORDER CH	ANGES	The state of the s			
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	3 3,	·2					
z' ·				÷			
	¢ *						· ·
Part No	·	PAR #: Fault Category:	NCR: Yes	No DQA	\:	_ Date: _	
		•	QA:	N/C Closed	l:	_ Date: _	

NCR:		* * * * * * * * * *		Corrective Action Section B						
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action De		Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector	
	**************************************					• .		·		
W. Sup	The state of the s		•					ja Linguis en	i	
N.						·				
		. 1							\$	
								3	7,	€ , €
				45					" 44 F 4 15 E 15 1	

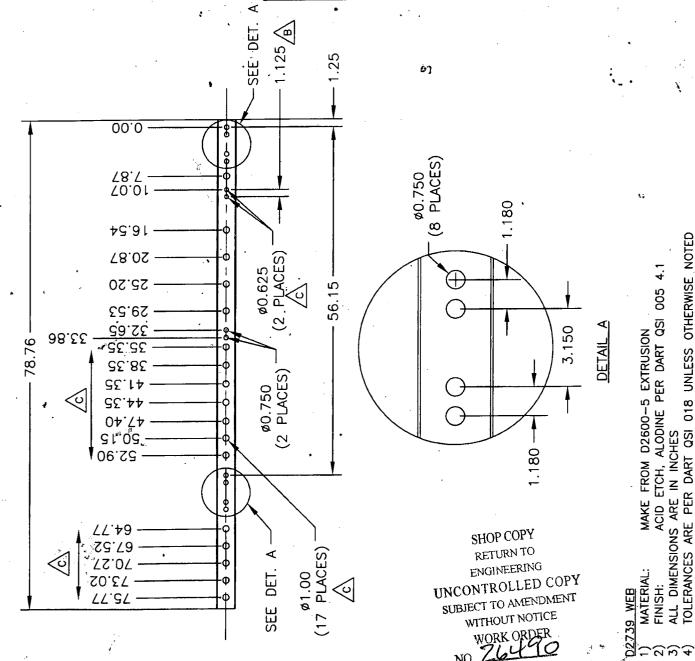
NOTE: Date & initial all entries



		-			•
DESIGN	DRAWN BY	~ ()	DART	AEROSPACE PORT HADLOCK,	
CHECKE	D. APPROVED	DF	RAWING NO.	₩	REV. C
	# #		2739		SHEET 1 OF 1
DATE	<u></u>	<u> </u>	ITLE		SCALE
06.01	.05	v	VEB		1:15
Α	98.04.1	6	NEW ISSU	UE .	
Б	00 11 1		CHANGE	HOLES FOR COM	IPATABILITY :

Α	98.04.16	NEW ISSUE
В	98.11.18	CHANGE HOLES FOR COMPATABILITY WITH AIRCRUISER FLOATS
С	06.01.05	ADD/MOVE HOLES FOR COMPATABILITY W/APICAL FLOATS

018 UNLESS OTHERWISE NOTED



INC.

Copyright © 1998 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

	· · · · · · · · · · · · · · · · · · ·
	છ `
** ***********************************	
	**